

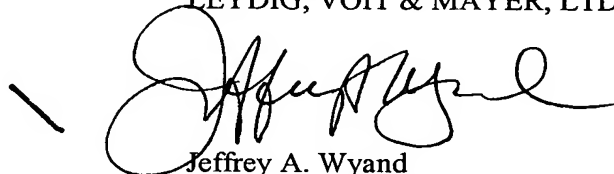
In re Appln. of Akiyo et al.
Application No. Unassigned

REMARKS

The foregoing Amendment corrects translational errors and conforms the claims to United States practice. No new matter is added.

Respectfully submitted,

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JAW: yes

Amendments to the paragraph beginning at page 2, line 6:

Further, a similar wire electrode for a wire electrical discharge machine is disclosed in Japanese Unexamined Patent Publication No. 300136/1997. Fig. 9 shows concentration of Zn in the radial direction of this wire electrode. ~~Region~~ The region near the surface of the wire electrode consists of the α phase and the Zn concentration is approximately 30 wt. %. In the case where Zn concentration exceeds 40 wt. %, there appears the β or γ phase having a different crystal structure from that of the α phase. At ~~the~~ a depth of 5 to 30 μ m from the surface of the wire electrode, the Zn concentration ranges from 35 to 45 wt. % where the α and β phases coexist and the Cu-Zn intermetallic compound with relatively high Zn concentration is formed.

Amendments to the paragraph beginning at page 3, line 3:

The present invention is made to solve the ~~above~~ described problems and an object thereof is to increase Zn concentration in the coating layer and to improve the machining speed. A further object of the present invention is to remove object material efficiently and improve the machining speed and accuracy of machining, by improving the rigidity of the wire electrode and suppressing ~~the~~ vibration during discharge machining.

Amendments to the paragraph beginning at page 4, line 4:

Fig. 4 is a graph showing a relationship between the thickness of a coating ~~layer 3~~ of Cu-Zn alloy in the α phase and machining speed;

Amendments to the paragraph beginning at page 4, line 7:

Fig. 5 is a graph showing a relationship between the thickness of a coating ~~layer 2~~ of Cu-Zn intermetallic compound in other than the α phase and machining speed;

Amendments to the paragraph beginning at page 4, line 10:

Fig. 6 is a graph showing machining speed of a wire electrode for a wire electrical discharge machine according to embodiment 2 of the present invention, ~~comparing~~ compared with that of the conventional wire electrode;

Amendments to the paragraph beginning at page 4, line 14:

Fig. 7 is a graph showing machining speed of a wire electrode for a wire electrical discharge machine according to Embodiments 3 and 4 of the present invention, comparing compared with that of the conventional wire electrode;

Amendments to the paragraph beginning at page 4, line 18:

Fig. 8 is a magnified photograph showing a cross section of the conventional wire electrode for a wire electrical discharge machine; and

Amendments to the paragraph beginning at page 4, line 20:

Fig. 9 is a graph showing Zn concentration in a radial direction of a cross section of a conventional wire electrode for a wire electrical discharge machine.

Amendments to existing claims:

1. (Amended) A wire electrode for wire electrical discharge machine characterized ~~in that the wire electrode has~~ machining including a three-layered ~~three-layer~~ structure comprising an ~~electroconductive~~ electrically conductive core (1), a first coating layer (2) of Cu-Zn ~~intermetallic~~ intermetallic compound in other than an α phase surrounding the core (1), and a second coating layer (3) of Cu-Zn alloy in the α phase on the exterior of the first coating layer (2), ~~and that the thickness of wherein the second coating layer (3) is~~ has a thickness in a range from 5 to 15 μ m.

2. (Amended) The wire electrode for wire electrical discharge machine machining according to Claim 1, ~~characterized in that wherein the first coating layer (2) comprises~~ Cu-Zn alloy in a β phase.

3. (Amended) The wire electrode for wire electrical discharge machine machining according to Claim 1, ~~characterized in that wherein the core (1) comprises~~ Cu-Zr alloy.

4. (Amended) The wire electrode for wire electrical discharge machine machining according to Claim 2, ~~characterized in that wherein the core (1) comprises~~ Cu-Zr alloy.

5. (Amended) The wire electrode for wire electrical discharge machine machining according to Claim 1, ~~characterized in that wherein the core (1) comprises~~ Cu-Zn alloy.

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6. (Amended) The wire electrode for wire electrical discharge-machine machining according to Claim 2, characterized in that wherein the core (1) comprises Cu-Zn alloy.

Amendments to the abstract:

ABSTRACT

~~The present invention aims to increase concentration of Zn in a coating layer to enhance machining speed. Moreover, the present invention aims to perform removal of object material efficiently and enhance machining speed as well as accuracy in machining by increasing rigidity of the wire electrode to suppress vibration thereof during machining process.~~

~~The present invention is characterized in that the~~ A wire electrode for wire electrical discharge-machine ~~is constituted as machining~~ has a three-layered structure of an ~~electroconductive~~ electrically conductive core (1), a first coating layer (2) of Cu-Zn ~~intermetallic~~ intermetallic compound in other than an α phase, and a second coating layer (3) of Cu-Zn alloy in the α phase ~~on the exterior of the first coating layer (2), and that the~~. The thickness of the second coating layer (3) is set to 5 to 15 μm . ~~Furthermore, the~~ The first coating layer (2) is preferably Cu-Zn alloy in a β phase. ~~Moreover, the~~ The core (1) is preferably ~~made of~~ Cu-Zr alloy.